

OE Shift Schedules and Break Times as of 3/18/20

Business Unit			CURRENT		NEW		CURRENT				NEW				
			Shift Start	Shift End	Shift Start	Shift End	Break Start	Break End	Lunch Start	Lunch End	Break Start	Break End	Lunch Start	Lunch End	
Component	Tube	T200,T300, T400's, T500's	1st Shift	6:30 A.M.	2:45 P.M.	6:30 A.M.	2:15 P.M.	8:30	8:40	11:30	11:50	8:30	8:40	11:30	11:50
			2nd Shift	2:30 P.M.	10:45 P.M.	2:30 P.M.	10:15 P.M.	4:30	4:40	7:30	7:50	4:30	4:40	7:30	7:50
			3rd Shift	10:30 P.M.	6:45 A.M.	10:30 P.M.	6:15 A.M.	12:30	12:40	3:30	3:50	12:30	12:40	3:30	3:50
	Paint	P100	1st Shift	6:30 A.M.	2:45 P.M.	6:45 AM	2:45 PM	Staggered	Staggered	Staggered		Staggered	Staggered	Staggered	
			2nd Shift												
			3rd Shift	10:30 P.M.	6:45 A.M.	10:30 PM	6:30 AM	Staggered	Staggered	Staggered		Staggered	Staggered	Staggered	
	Seal Pack	S100,S125,S140,S145,S170	1st Shift	7:00 A.M.	3:15 P.M.	7:00 A.M.	2:45 P.M.	9:30	9:40	12:00	12:20	9:30	9:40	12:00	12:20
			2nd Shift	3:00 P.M.	11:15 P.M.	3:00 P.M.	10:45 P.M.	5:30	5:40	8:10	8:30	5:30	5:40	8:10	8:30
			3rd Shift	11:00 P.M.	7:15 A.M.	11:00 P.M.	6:45 A.M.	1:00	1:10	4:00	4:20	1:00	1:10	4:00	4:20
Active	Mains	M625	1st Shift	6:30 A.M.	2:45 P.M.	No	Change	8:30	8:40	11:30	11:50	8:30	8:40	10:50	11:10
			1st Shift	6:30 A.M.	2:45 P.M.	6:30 A.M.	2:15 P.M.	8:30	8:40	12:00	12:20	8:20	8:30	11:10	11:30
		M725	2nd Shift	2:30 P.M.	10:45 P.M.	2:30 P.M.	10:15 P.M.	4:30	4:40	7:30	7:50	4:20	4:30	7:10	7:30
			3rd Shift	10:30 P.M.	6:45 A.M.	10:30 P.M.	6:15 A.M.	12:30	12:40	3:30	3:50	12:20	12:30	3:10	3:30
	Finals	F325/340/950	1st Shift	6:30 A.M.	2:45 P.M.	6:30 A.M.	2:15 P.M.	8:30	8:40	11:30	11:50	8:30	8:40	11:30	11:50
			2nd Shift	2:30 P.M.	10:45 P.M.	2:30 P.M.	10:15 P.M.	4:30	4:40	7:30	7:50	4:30	4:40	7:30	7:50
Passive	Mains	M100/M300	1st Shift	6:30 A.M.	2:45 P.M.	6:30 A.M.	2:15 P.M.	8:30	8:40	11:30	11:50	8:10	8:20	11:10	11:30
			2nd Shift	2:30 P.M.	10:45 P.M.	2:30 P.M.	10:15 P.M.	4:30	4:40	7:30	7:50	4:10	4:20	7:10	7:30
			3rd Shift	10:30 P.M.	6:45 A.M.	10:30 P.M.	6:15 A.M.	12:30	12:40	3:30	3:50	12:10	12:20	3:10	3:30
		M400	1st Shift	5:30 AM	1:45 PM	No	Change	7:30	7:40	10:30	10:50	7:30	7:40	10:30	10:50
			1st Shift	5:45 A.M	2:00 P.M	No	Change	8:30	8:40	10:30	10:50	8:30	8:40	10:30	10:50
			2nd Shift												
	Finals	F400/F300/F600/F900/S200/F330	3rd Shift	10:30 P.M.	6:45 A.M.	10:30 P.M.	6:15 A.M.	12:30	12:40	3:30	3:50	12:10	12:20	3:10	3:30
			1st Shift	5:30 AM	1:45 PM	No	Change	7:30	7:40	10:30	10:50	7:30	7:40	10:30	10:50
			2nd Shift												
	F350/F925/F930	1st Shift	7:00 A.M.	3:15 P.M.	7:00 A.M.	2:45 P.M.	9:30	9:40	12:00	12:20	9:30	9:40	12:00	12:20	
		2nd Shift	3:00 P.M.	11:15 P.M.	3:00 P.M.	10:45 P.M.	5:30	5:40	8:10	8:30	5:30	5:40	8:10	8:30	
		3rd Shift	11:00 P.M.	7:15 A.M.	11:00 P.M.	6:45 A.M.	1:00	1:10	4:00	4:20	1:00	1:10	4:00	4:20	